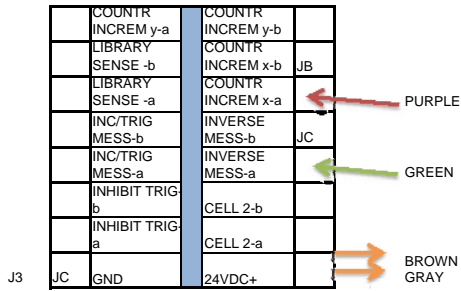
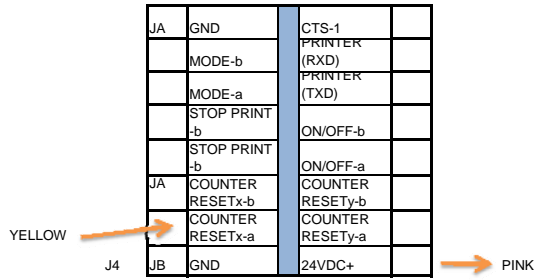
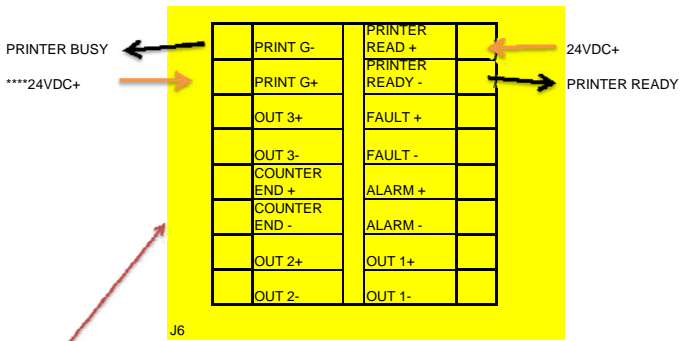
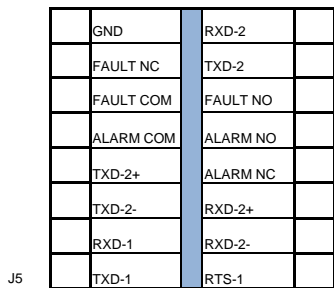
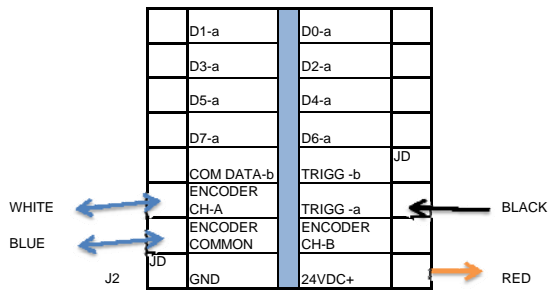


9232 INDUSTRIAL INTERFACE CONNECTIONS



WIRE COLORS

RED	PRINT
BLACK	
BROWN	INVERSE MESSAGE
GREEN	
GRAY	COUNTER INCREMENT
PURPLE	
PINK	COUNTER RESET
YELLOW	
WHITE	ENCODER +
BLUE	ENCODER -



IMPORTANT!!!!

DO NOT REVERSE POLARITY ON THESE CONNECTIONS
 PERMANENT DAMAGE WILL RESULT AS THEY ARE OPTOCOUPLEDERS NOT DRY CONTACT RELAYS